



# Maule Aircraft Corporation

SPENCE AIR BASE

PHONE (912) 985-2045

MOULTRIE, GEORGIA 31768

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20 August 1974

## SERVICE LETTER #30

**Subject:** Right Side Exhaust System Hanger Brace

**Models Affected:** M-4-220 Aircraft, All Serial Numbers  
M-5-220 Aircraft Serial Numbers 5001C through 5024C.

**Compliance:** Mandatory within the next fifty (50) hours of engine operation.

**Authority:** This Service Letter is F.A.A. Approved.

**Background:** Exhausts braced to the tab on the engine header stack put too much strain on the stack.

**Description:** If the Right Side Exhaust System is braced to the engine stack, remove the brace and rework it to the configuration shown in Figure A below. Attach it to the alternator mount by Bracket 5192 B-2 as shown in Figure B below.

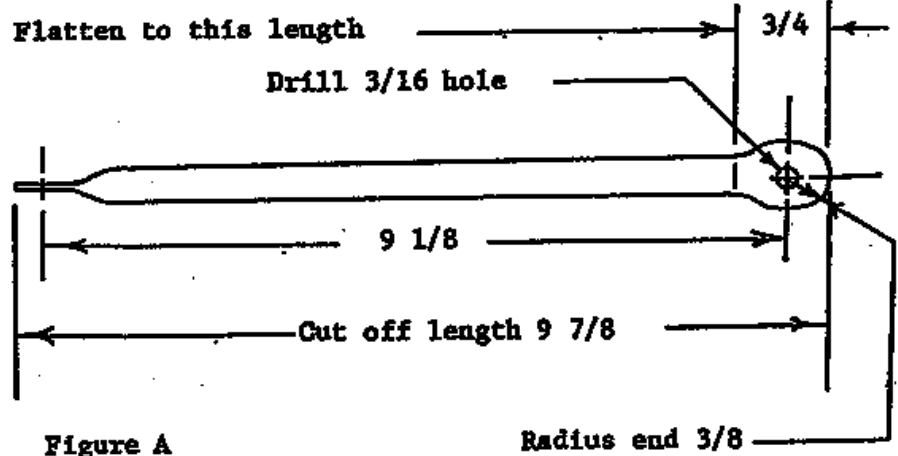
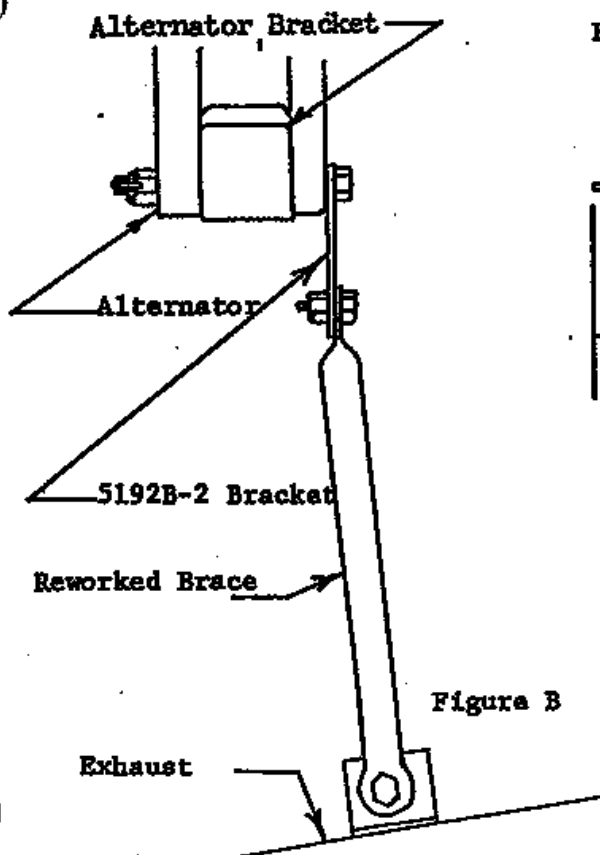


Figure A

Radius end 3/8



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## Compliance Record

Be it hereby attested that following Service Letter has been complied with:  
(Check appropriate box)

Aircraft Serial Number \_\_\_\_\_

Aircraft Registration (N) Number \_\_\_\_\_

Service Letter #30, Right Side Exhaust System Hanger Brace.

I no longer own this aircraft. It was sold to: \_\_\_\_\_

Address: \_\_\_\_\_

City, State, Zip \_\_\_\_\_

Certified by (Signature) \_\_\_\_\_

Certified by (Print Name) \_\_\_\_\_

Title (Owner, A & E, IA, etc.) \_\_\_\_\_

Date \_\_\_\_\_